



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-628-023
Job Sheet 200926-A



Part No: D206-628-023

Job Qty: 1 pcs

Part Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 10/18/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV G IPP Rev:D As Per Ecn766 06-01-06 JLM IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/18/19	10/18/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
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							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S223053



Part: D206 - 628 - 023

Job No: 200926 - A

Serial No/Batch: S220570

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH98 - 14 Issue 2, FAA STC SA00500

					Packaging 1 - 31		
					Packaging 1 - 32		
					Packaging 1 - 33		
					Packaging 1 - 34		
					Packaging 1 - 35		
					Packaging 1 - 36		
120	QC 4	1 pcs	10/18/19	0.00 0.00	QC 4 - 28		
					QC 4 - 58		
					QC 4 - 69		
					QC 4 - 9		
					QC 4 - 46		
					QC 4 - 68		
					QC 4 - 72		
					QC 4 - 74		
					QC 4 - 75		
						DAS 78 9-89	OCT 16 2019
130	Packaging 3-1 - Stock - B4B	1 pcs	10/18/19	0.00 0.00	Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		
					Packaging 3 - 6 - B4B		
					Packaging 3 - 7 - B4B		
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
					Packaging 3 - 36 - B4B		
						DAS 78 9-89	OCT 16 2019
135	DC - 1 - B4B	1 pcs	10/18/19	0.00 0.00	DC - 1 - B4B		
					DC - 2 - B4B		
140	QC 21 - FG	1 pcs	10/18/19	0.00 0.00	QC 21 - FG - 21		
					QC 21 - FG - 70		
					QC 21 - FG - 53		
					Broussard		
						DAS 21 9-89	OCT 16 2019
Part Op 110 - Pick Kit							
Descriptions: 120 - QC4- 100% Inspect kits for completeness							

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DAS
78
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OCT 6 2019

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OCT 16 2019

DAS
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9-89

OCT 17 2019

OCT 16 2019

OCT 17 2019

DAS
21
9-89

OCT 16 2019

10/10/2019

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPPD206-628-023 Location :FG106

135 - Document Control Photocopy blue file and type labels as per PPP D206-628-023 CHG 003

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C4A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
AN4C14A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
AN4C15A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
D2731-7	Mounting Lug	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
D2732-030	Rubber Cushion - 3"	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	
D2844-1	Arm	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D2844-3	Arm	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D3394-043	Lug	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
MS21043-4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	
NAS1149C0363R	Washer (AN960C10)	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
NAS1149C0432R	Washer (AN960C416L)	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	
NAS1515H3	Washer	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
NAS1515H4L	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	
D2842-041	Step Assembly, LH, 206 Float	1 pcs (1 ea)	120-QC 4	
D2844-1	Arm	1 pcs (1 ea)	120-QC 4	
D2844-3	Arm	1 pcs (1 ea)	120-QC 4	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C4A	3	1,461	0
	AN4C14A	4	66	0
	AN4C15A	8	13	0
	D2731-7	4	69	0
	D2732-030	8	52	0
	D2844-1	2	0	0
	D2844-3	1	0	0
	D3394-043	4	25	0
	MS21043-4	12	411	0
	NAS1149C0363R	3	495	0
	NAS1149C0432R	24	1,274	0
	NAS1515H3	3	211	0
	NAS1515H4L	24	27	0
	D2842-041	1	2	0
	D2844-1	1	0	0
120-QC 4	D2844-3	1	0	0

Part Specifications

Specifications could not be found.



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Tel (613) 632-5200
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D206-628-023
Job Sheet 200926



Part No: D206-628-023

Job Qty: 2 pcs

Part Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/19/19

Job Tracking No:

Due Date: 10/18/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV G IPP Rev:D As Per Ecn766 06-01-06 JLM IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	10/18/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
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							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	2 pcs	10/18/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	2 pcs	10/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	2 pcs	10/18/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	2 pcs	10/18/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	
					Broussard	
Part Op 110 - Pick Kit						
Descriptions: 120 - QC4- 100% Inspect kits for completeness						
Plex 9/19/19 10:44 AM Dart.lajeunesse.marie						

9/19/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPPD206-628-023 Location :FG106

135 - Document Control Photocopy blue file and type labels as per PPP D206-628-023 CHG 003

140 - QC21- Final Inspection - Work Order Release

012301

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C4A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5090536
AN4C14A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5112962
AN4C15A	Bolt	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5194358
D2731-7	Mounting Lug	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5072598
D2732	Rubber Cushion (\$Per Foot)	1625A pcs (2 ea) (8 ea)	110-Packaging 1 - Pick Kit	5205133
D2842-041	Step Assembly, LH, 206 Float	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5219330
D2844-1	Arm	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5174749
D2844-3	Arm	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5109142
D3394-043	Lug	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5164371
MS21043-4	Nut	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5203559
NAS1149C0363R	Washer (AN960C10)	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5181423
NAS1149C0432R	Washer (AN960C416L)	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5209072
NAS1515H3	Washer	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5113181
NAS1515H4L	Washer	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5127159

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C4A	6	584	0
	AN4C14A	8	74	0
	AN4C15A	16	29	0
	D2731-7	8	77	0
	D2732	4	388	0
	D2842-041	2	0	0
	D2844-1	4	3	0
	D2844-3	2	1	0
	D3394-043	8	33	0
	MS21043-4	24	486	0
	NAS1149C0363R	6	549	0
	NAS1149C0432R	48	1,346	0
	NAS1515H3	6	221	0
	NAS1515H4L	48	110	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		QTY Affected : _____		MRB (QSI042)																																																																																					
Date : _____		Sequence #: _____		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality																																																																																					
Description Work Order Deviation				Disposition																																																																																									
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>				Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		FAULT CATEGORY <table border="1"><tr><td>Pressure/Forced</td><td></td><td>Contamination</td><td></td><td>Power Loss/Surge</td><td></td><td>Positioned Wrong</td><td></td></tr><tr><td>Bending</td><td></td><td>Misaligned/off center</td><td></td><td>Folio/Program</td><td></td><td>Outside Tolerance</td><td></td></tr><tr><td>Crushing</td><td></td><td>BOM/Route</td><td></td><td>Grain Direction</td><td></td><td>Drawing</td><td></td></tr><tr><td>Cracks</td><td></td><td>Broken/Damage/Defect</td><td></td><td>Weld</td><td></td><td>Finish</td><td></td></tr><tr><td>Crimp/Kink/Ripple/Wave/Twist</td><td></td><td>Incomplete/Unclear Instructions</td><td></td><td>Wrong Stock Pulled</td><td></td><td>Part Lost/Missing</td><td></td></tr><tr><td>Marks/Chatter</td><td></td><td>Drill Holes</td><td></td><td>Out of Sequence</td><td></td><td>Misread</td><td></td></tr><tr><td>Mislabeled</td><td></td><td>Fit/Function</td><td></td><td>Off-set/Set-up</td><td></td><td></td><td></td></tr><tr><td colspan="8">Other/Details:</td><td></td><td></td></tr></table>								Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong		Bending		Misaligned/off center		Folio/Program		Outside Tolerance		Crushing		BOM/Route		Grain Direction		Drawing		Cracks		Broken/Damage/Defect		Weld		Finish		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing		Marks/Chatter		Drill Holes		Out of Sequence		Misread		Mislabeled		Fit/Function		Off-set/Set-up				Other/Details:									
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Human Factors																																																																																													
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Bending		Misaligned/off center		Folio/Program		Outside Tolerance																																																																																							
Crushing		BOM/Route		Grain Direction		Drawing																																																																																							
Cracks		Broken/Damage/Defect		Weld		Finish																																																																																							
Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing																																																																																							
Marks/Chatter		Drill Holes		Out of Sequence		Misread																																																																																							
Mislabeled		Fit/Function		Off-set/Set-up																																																																																									
Other/Details:																																																																																													
				Completed By Lead hand / Supervisor QC / QA Coordinator 																																																																																									

5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G

Date: 11.02.25

Change Record

Part Number: D206-628-023/-023BL/-024/-024BL

PAGE 1 OF 1

Description: HELI-ACCESS STEP, LH/RH (206L FLOAT)

[illegible]